



Factors Effecting On Supply Chain Management Performance in Textile Industries of Pakistan

Abdul Wajid

MBA candidate, Department of Business Administration, Istanbul Okan University, Istanbul, Turkey
abdulwajidmoroojo@outlook.com

Ahsan-ul Haque Shaikh

Assistant Professor, Institute of Business Administration, University of Sindh, Jamshoro, Pakistan
ahsan.shaikh@usindh.edu.pk

Hashem Ali Almashaqbeh

Assistant Professor, Department of Business Administration Istanbul Galata University, Istanbul, Turkey
hashem61994@gmail.com

Mohammad Sobhi AL SABI.

MBA candidate, Department of Business Administration Istanbul Aydin University, Istanbul, Turkey
mhd.sobhi.91@outlook.com

Ali Raza

PhD Research Scholar, Department of Banking & Finance, Near East University, North Cyprus, Mersin 10, Turkey
aliraza66688@yahoo.com

Abstract

Despite the Theory of (SC and SCM) attract particular attention both in the academic field and business life especially based on the globally increasing competition in various sectors, research investigating the connection of Supply chain Management tools in their Performance Can be found in a limited number only. SCM tools are explained as the Group of Tasks accept by the Firms to boost Management Effectively of its SC in this Research Questionnaire was Adopted according to from Past works and used in the Textiles industries of Pakistan to Explore the Supply chain Management Tools effects on the Textile Firms performance. This Research Examine the relations between Supply chain Management tools and Firms Performance by utilizing a Review of the textiles industries of Pakistan from different Hub of textiles industries SPSS and EViews unit root tests were applied for results. to make the results significant for our study. This Research also related with the Supply chain management tools and organizational supply chain Performance using Bivariate correlations or multiple Regression Tests. In the ending find that SCM Tools are related through beta (ICP_-.082) affected (CRM_-.158) negatively affected (IS 1.526) positively affected to the organization supply chain performance. Another table in the Regression test is the higher condition index is 22.431. Further, we did a unit root test for checking stationarity.

Key words: Supply chain Management, Textile Industries, Supply chain performance



Introduction

The concept of Supply Chain (SC) had to increase valuably as coordination was developed, for example, virtual endeavors, global warehouse coordination's advance. In recently periods, the warehouse had forwarded from the production line to control of Supply anchors to large enterprise degree of Supply chains Management Gunasekaran et al. (2005) Firms getting Consistent limitless Puigjaner and Lainez (2008), increased Problem of Internationalization, Increase usage of re-appropriating, merchant Management of Inventory and advanced planning system (APS), Stretch appeal of incorporation Cause a much Supply chain theories Meixell and Gargeya (2005). Views between 'Traditional' 'Networked' coordination is surrounded tested in Gunasekaran net al. (2005), accentuating the Notable of key unions, Globally Reproduction, more limited flow of items, organization development cooperation, Skillful, Sensitiveness, flexibility, open coordination's and increase firm relation (merger within enterprise resources planning (ERP), cover the whole part of firm integration) Combination, collaboration, and the usage Information Technology represents as Integration, Merger, by Utilizing of Information Technology are all represent as 'tower' of 'Home of the SC' Stadler (2005). Expanded significance system of Information. 'to aid SC integration and Managing for newly ventures, and the possibility that Enterprise resource Planning gives advanced spine in SC mix' is more than once underlined in Previous work. Pant et al. (2003), Bendoly and Kaefer (2004), Gunasekaran et al. (2004), Gunasekaranet and Ngai (2004), Gunasekaran et al. (2005), Kelle and Akbulut (2005), Aku z and Rehan (2009). Thusly, new advancements in IT and systems of information and innovations can encourage Collaboration between various Sizes, allowing online incorporation among the whole SC. The focal point of that Collaboration between view to Web qualify practices is for the most part Mention to as Electronic supply chain Management (e-SCM). Combining many areas supply chain management (SCM) and the WWW (e-SCM) allows Affects those the Web has on the reconciliation of Main business measures to end clients from original suppliers allowing product service information anything adds a Markup for customers and other stockholders. Gimenez and Lourenc o o (2004) on those ways SC show, in this study we tried to discover initially leading academic writing research of performance to the evolution of past and the current era of SC to qualify. The Performance evolution in the SC is wide and Gunasekaran and Kobu (2007) elaborate on the aim of the performance Evolution system.



Objectives of the Study

- Understand and identify the Supply chain management performance concepts
- Understand and identify the supply chain performance relation with the textile industry.
- Understand and identify the supply chain performance concepts and benefits from executive's purpose in textile industries
- Investigate the evaluation criteria of supply chain management and suggest some recommendations for enhancing in an industry.
- Explore the supply chain management tools adopted by industries.
- To find the actual use of SCM in textile industries
- Recommending the policies that will help to promote and explore the Performance of the SC in textile industries.

The Matters stated above are 'Factors affecting supply chain performance in textile industries. Problem is that we are liking to elaborate here in this study is the above which mentioned in the theoretical framework if we differentiate the objective fulfill with expected Outcomes now we are watching that results. This thesis aimed to clarify those factors that are affecting the performance of the supply chain and to highlight the theoretical frameworks which could upgrade SC performance mostly in titles of inventory control information sharing and customer demand in textile industries.

Literature Review

The supply chain, which is firmly identified with all the working cycles of the enterprises, begins the entire product and services from the suppliers to the customer at the last stage; all activities, HR, innovation, organization structures, and assets are remembered for this way. The concept of the supply chain; is a bunch of relationships and links that guarantee the development of the product between suppliers, makers, wholesalers, merchants, retailers, and ultimately customers. The chain systems where raw materials are changed over into products or services and conveyed to the end-user are called supply chains. Before supply chain management, it is suitable to characterize what the supply chain implies. The supply chain is an organization of producers and distributors who supply raw materials, convert them into transitional goods and final products, and distribute the eventual outcomes to clients Heckmann et al., (2015). The extra definition explains a supply chain is a group of business parts, including suppliers; logistics service



providers, manufacturers, distributors, and retailers, with a flow of materials, products, and information among them. All managerial tasks pointed toward guaranteeing proficient and exact Communication of materials and information between suppliers and customers across supply chains can be characterized as Supply chain Management Fahimnia et al., (2015). In this unique design Planning, operation, control, and Monitoring of all supply chain operations can be addressed Nowadays' supply chain managers are very engaged with information to find new ways of thinking about how information is to be generated, Managed, and testified. This has given an impetus for the firm to keep an excellent information Analytic function (e.g. data science, assuming analytics and big data) in a way to open the supply chain process and, optimum performance. Although the head of the Department decides to know-how by the usage of that information analytic ways are only as best the data on which they are building. In this article, he testifies the data quality problem in the factors of supply chain management (SCM) and suggests the methods for monitoring and controlling data quality. Further to recommend for the significance of convey data quality in supply chain research and practice By Benjamin T., A Boon., Jeremy D., L Allison (2014). Many have contended that the market focal point of rivalry has developed from that of rivalry between singular firms to the rivalry between whole supply chains. Craigheadetal (2009); Ketchenand Hult, (2007); Slone, (2004) Whipple, and Frankel, (2000). The subsequent spotlight on Supply chain Management (SCM) has constrained chiefs to reconsider their Competitive Strategies. Zacharia et al. (2011), with numerous presently trying to "win with data "Hopkins et al. (2010). Supply chain managers are progressively dependent upon the information to pick up deceivability into uses, recognize patterns in expenses and execution, and backing measure control, stock observing, creation advancement, and cycle improvement endeavors .truth be told, numerous organizations are inundated with information, with many trying to exploit information examination as methods for increasing an upper hand Davenport,(2006). Information science, prescient e investigation, and "Big data" are each however to be essential for a developing serious region that will change how supply chains are dealt with a planned Waller and Fawcett, (2013).According to Beamon B. (1998), and SC is "a sort of production way of placing raw materials will transfer into Finished goods, on their transported to Final Customers" Tecc.com.au (2002) Specify that SC is "a chain beginning with raw materials and getting done with the offer of the completed great" "An organized assembling measure wherein crude materials are changed into completed products, at that point conveyed to



end clients" Bridge field Companies (2006) distinguish SC as "a group of assets and flowing that start for the incomplete materials sourcing and extends to the transported of finished goods to the final customer ". Pienaar W. (2009b) defines SC as "an overall portrayal for cycle mix plus associations exchange incomplete materials into finished goods and to transferred to the final customers". The above definitions incorporate the causal factor of a strong SC. Hinted by them at the Necessities for source and an objective internally merchandise reaching and understanding the ways that normal SC restarts with strength (Raw Products), join many worth adding exercises to get done for the replacing of the finished product to a consumer. The bellow definition is very difficult they include an extra scenario of a supply chain and integration. Extra engagements in the function of the supply chain. Little, A. (1999) defines a Supply Chain as —the consolidated and facilitated streams of products from source to conclusive objective, likewise the data streams that are connected with it". As indicated by Chow, D. furthermore, Heaver, T. (1999), Supply Chain is the gathering of producers, providers, wholesalers, retailers and transportation, data and different coordination's the executives' specialist co-ops that are occupied with giving merchandise to shoppers. An SC includes various internal and external partners for the business. Ayers, J. B. (2001) characterizes SC as the flow of measures adding actual products, data, also budgetary flows by whom the goal is to fulfill last customer imperatives for merchandise and corporations from assorted, associated providers. Mentzer, J., Witt, W. D., Keebler, J., Min, S., Nix, N., Smith, D., and Zacharia, Z.(2001) characterizes SC as a bunch of elements (eg. organizations or people) legitimately engaged with the gracefully and circulation streams of products, administrations, funds, and data from a source to an objective (client). Deferent in speaks about among the two theories classifications also sweeping representation mingle for the end provide is usually difficult to differentiate an SC almost speaking if every one of the theories to be used. Other systems of dispersion coordinated do a way of vehicle organization and main point and recognized as SC in the sector do not yield single theory. The goal for that investigation is it agreed those jobs SC are to enhance an item to move it starting only single area then to the next, even the great can be revolution through preparing. The associations and hubs in an SC fulfill size which was added to the measurement for merchandise moving way the chain and along these lines to achievement. Other organization those are not doing well decreases the normal adequacy of the whole SC. Nowadays several theories for SC in Previous Studies. Christopher (1992) defines SC as a combination firm

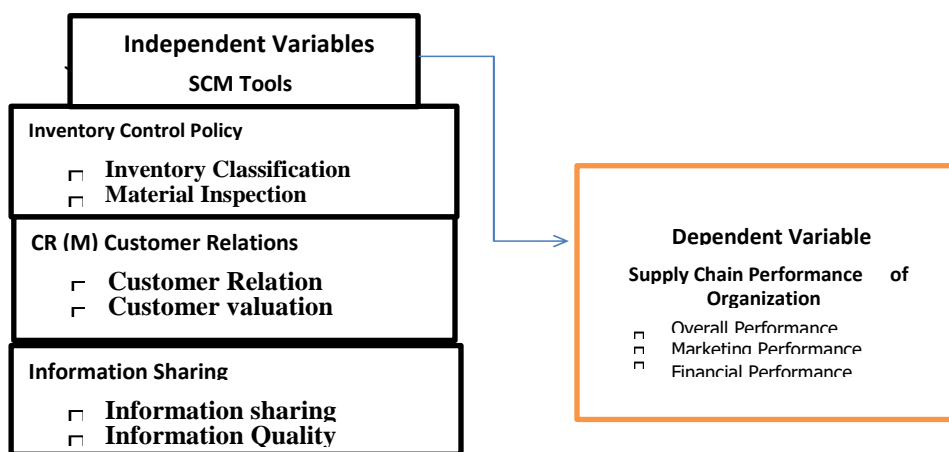


connection through there is a huge risk of to connect ambitious to invent reputation for the last purchaser for Goods or service. The writer describes the process the way for inventing reputation, so many ways, exercise, and job relate happen to reach planned the aim. As stated to Rodriguez-Diaz and Espino - Rodriguez (2006) the SC could be described as "The combination of all the happening connection for transferring, change, also r placement for product required of the organization to reach to objectives. Also concerns single the established awkwardness for plotting and explaining SCM but also discovery worthy collaboration that agrees on the criteria of the total distribution network." The SC can be characterized while a bonding response that begins with unfinished goods to delivering offering the end product to the end client and afterward reusing it. The response begins with the interest of the end client. At that point proceeds with fitting buying and production measures. At the point when the eventual outcome has been created, it's at that point sent to the end client through distribution channels. It might likewise include distribution centers and Sellers Harrison and van Hoek, (2008).

Conceptual Framework

Figure 1

Conceptual Model





Hypothesis

1. H1A: Inventory control policy is affecting Supply Chain Management Performance of organizations in textiles Industries of Pakistan.
2. H1B: Customer Relation is affecting Supply Chain Management Performance of organizations in textiles Industries of Pakistan.
3. H1C: Information Sharing is affecting Supply Chain Management Performance of organizations in textiles Industries of Pakistan.

Research Methodology

We developed model and constructing the study in three parts. The Designing of Questionnaire as regard for Measuring supply chain Management tools and performance Validity of content was a basic requirement normally succeeds on a way of based good literature review and interviews with practitioners and academicians. Parameters supply chain management tools were created based on past supply chain Management study. Some object was included when considered Important. At the time of developing the scale of estimating, created three factors of SC Performance, noted Inventory control Policy 8 Questions Customer relation 9 Questions Information sharing 11 Questions estimated with 28 total Questions. Participants was asked for estimating those questions as of to their Idea with Likert scale point six, from 6 strongly agree to 1 strongly disagree. We said them for thinking their key suppliers and customers during responding questionnaire. 7 Likert scale was used to generate the results of Performance measurement questions obtained from A. (ATA 2008) some other factors are just added those are not significantly related with our model.

Data Analysis

Factor analysis data reduction technique is used for analysis the factors and variables. Here in the questionnaires' that was Likert scales of two items, one for Supply chain Management tools (Inventory control Policy Customer Relation and information Sharing) (27questions) and 2nd was for performance of organization three Questions. For those two items; using exploratory factor analysis to finding not straightly recognizable factors based to our questioners. Our aim was clarify a lowest set of factors to which representing the relationships between variables Sparring (i.e., to defining observation of correlation with some factors). The Bartlett Test of Sphericity (for testing hypothesis of the null Matrix of correlations also finding matrix) and the Kaiser-



Meyer-Olkin measure of sampling adequacy (lowest Number of KMO defines factor analysis is Unsuitable) using to authenticate factor analysis. For Supply chain Management tools (Inventory control Policy Customer Relations and Information sharing,) initially questionnaires' was created for the six factors. At time of conducting factor analysis on SPSS Data Dimensions Reduction Factor Analysis program, in Running 1st revealed 8 factors. The Bartlett Test of Sphericity and the Kaiser-Meyer-Olkin measure were also better, Correlation of antiimage matrix numbers whole also above 0.50 but in Matrix of component rotated, things in 'factor loadings also less than .50 in many factors. Means that, those items also supposed those are estimating factors Non Identical on at a time for those questionnaires". Also question have nearby factor loadings others factors also removed off in initially running to away from multi Collinearity. As of our elimination; Items CV3 CR1 ICP also removed from one factor. Items ICP-IC3 also removed from three factors. Items ICP IC3 also removed from six factors. On time second running factor analysis, those seven factors, even so in two factors, also 3 items CR2, IQ4 factor number near close in deferent factors, also removed in that run. At time of third running of factor analysis, that time only 6 factors left. From Factor 1, Numbers of items are CV1 IS1 IQ2 AND cv2 from factor 4 was eliminated because of the above reason. In fourth run we eliminated IS2 IQ2 from factor 1 CR4 from factor and finally, rotated component matrix gave us clear 5 factors, consisting of 15 questions in each factor 1, 4 questions that factor 2, 3 and 4 3 items each. Table 1 idicates the , factor reliability analysis for every factor was used to evaluate reliability of five factors. Checking reliability for scales was (Supply chain Management tools) Inventory control Policy Customer Relations and Information Sharing one and all for scales, a Numbers value of > .842 were acquire recommending those scales Are reliable (Nunnally 1988). Above tables are showing for the combined factors Also I mentioned the values of reliability separately in above. The Inventory control Policy Information sharing and Customer relations, those included are 15 questions, was the good reliable between as compare of others measurement scales. Also others scales have high reliability values so we can says that our results are satisfying for our thesis. In factor Analysis is very satisfying outcomes also good as of KMO Variance of factors End results are mentioned in table.



Table 1

Related items		Rotated	Reliability	Cronbach's Alpha if Item Deleted
Component Matrix				
1			.782	367.
	IQ5	.790		377.
	IQ3	.780		696.
	IS5	.644		347.
	IS3	.602		367.
2	IS6	.809	.737	679.
	CV4	.777		686.
	IS4	.738		623.
3	ICP_MI1	.786	.545	484.
	ICP_IC1	.780		736.
	ICP_MI3	.680		474.
4	ICP_IC4	.841	.691	437.
	ICP_IC2	.722		448.
	ICP_MI2	.642		667.
5	CR_5	.863	.743	
	CR_3	.781		

Table 2

Reliability Analysis author's own source

Total Variance Explained									
Component	Initial Eigenvalues			Extraction Sums of Squared Loadings			Rotation Sums of Squared Loadings		
	%Total	%Variance	%Cumulative	%Total	%Variance	%Cumulative	%Total	%Variance	%Cumulative
1	4.930	32.866	32.866	4.930	32.866	32.866	2.284	15.226	15.226
2	1.884	12.557	45.423	1.884	12.557	45.423	2.199	14.661	29.887
3	1.233	8.217	53.640	1.233	8.217	53.640	2.167	14.449	44.336
4	1.216	8.106	61.746	1.216	8.106	61.746	1.905	12.699	57.035
5	1.066	7.107	68.853	1.066	7.107	68.853	1.773	11.818	68.853
6	.766	5.103	73.957						
7	.725	4.834	78.790						
8	.593	3.952	82.742						
9	.542	3.616	86.357						



10	.519	3.461	89.818						
11	.382	2.549	92.368						
12	.375	2.501	94.869						
13	.314	2.096	96.965						
14	.252	1.678	98.643						
15	.204	1.357	100.000						

Table 3

KMO Analysis author's own source

Rotated test of KMO and Bartlett's Test		
Kaiser-Meyer-Olkin Measure of Sampling Adequacy.		.757
Bartlett's Test of Sphericity	Ap. Chi-Sq.	541.656
	DF	105
	P Value Sig	.000
	Variance	68.853

During applying of linear regression analysis, few tests were done. Correlation analysis was one of them condition was checked if there is any high correlation between dependent variables maybe reason for Multicollinearity. Whether yes or no correlation if ($r > 70$) with one independent variables, there could be Multicollinearity. As bellow figures are showing, although there is a definite correlation in independent variables, because r values lower 0, 7, so we can say that Multicollinearity do not exist. Followings correlation analysis, we applied linear regression analysis on our Variables those Hypothesis was Analyzed

Table 4

Pearson Correlation Analysis author's own source

Correlations					
		Performance	ICP	CRM	IS
Performance	Pearson Correlation	1	.265**	.349**	.555**
	Sig. (2-tailed)		.007	.000	.000
	Sum of Squares and Cross-products	264.328	31.396	39.070	59.946



	Covariance	2.643	.314	.391	.599
	N	101	101	101	101
ICP	Pearson Correlation	.265**	1	.679**	.557**
	Sig. (2-tailed)	.007		.000	.000
	Sum of Squares and Cross-products	31.396	53.079	34.097	26.958
	Covariance	.314	.531	.341	.270
	N	101	101	101	101
CRM	Pearson Correlation	.349**	.679**	1	.707**
	Sig. (2-tailed)	.000	.000		.000
	Sum of Squares and Cross-products	39.070	34.097	47.528	32.348
	Covariance	.391	.341	.475	.323
	N	101	101	101	101
IS	Pearson Correlation	.555**	.557**	.707**	1
	Sig. (2-tailed)	.000	.000	.000	
	Sum of Squares and Cross-products	59.946	26.958	32.348	44.072
	Covariance	.599	.270	.323	.441
	N	101	101	101	101
**. Correlation is significant at the 0.01 level (2-tailed).		Correlations	Table	12	

When ANOVA Table 5 is examine, values of F are 14.735 Also Values of P = 0,000 Less than 0,05, Means that Null hypothesis rejected, only single independent variables must significant to explained the dependent variable. To checking positive effects of independent variable over dependent variables, assumed t statistic also values of P in Table of Coefficients (Figure 6). All p values are less than 0, 05; assumed total variables are contributing in our Model. Whether there is not Values of P are greater than 0, 05, those items would be removed and Perform the analysis again for model. But here in our Model two Independent variables are explaining their values. Also values of Collinearity statistics are less than ten this means removes Multi Collinearity. In table 6of regression tests shows in Collinearity Diagnostics Higher the Numbers of condition Index of our model is 22.431 also lower than 30. So we can say there is not multi Collinearity.



While checking Summaries of Model R square, explanatory values are checked .313, those all are Standard values for social science studies types researches. That point relationship is acceptable for connecting dependent and independent variables. Statistically should explain organizational performance with Supply chain Management tools, inventory control Policy customer relation and information sharing). According to Standardized Coefficients Beta values, information sharing (.623) foremost variable of our model. Variable of information are covering whole of Information sharing and Quality combine. Results are Enclose for information is supreme characteristics of SCM tools. Information sharing are representing the relationship included in supply chain Projections and connections among system of sharing information for Suppliers and customers Immediate data demand Also Managing Inventories is serious for Productive SC tools implementation. Perceptibility around Firms Border enhances SC capabilities also helping decrease time flow and backorders among SC. Some changes for information frameworks of firms could be increased organizations performance. Inventory control Policy and Customer relations are other value .751 .624 these tools are high p value (A **p-values greater** than 0.05 (> 0.05) for the null hypothesis neither statistically valid nor indicating Powerful affirmation.) (A **p-values lesser** 0.05 (Typically less than or equal 0.05) is statistically valid.

Table 6 shows regression analysis which helps in hypotheses testing in the study three hypotheses was proposed.(P-value is 0.04) its less than 5% so it supports H1A but the beta value is (-0.082) that means Inventory control policy is negatively affecting Supply Chain Management Performance of organizations in textiles Industries of Pakistan. (P-value is 0.04) its less than 5% so it supports H1B but the beta value is (-0.158) so Customer Relation is negatively affecting on Supply Chain Management Performance of organizations in textiles Industries of Pakistan.(P-value is 0.000) its less than 5% so it supports H1C the beta value is (0.52) so Information sharing is positively affecting on Supply Chain Management Performance of organizations in textiles Industries of Pakistan.



Table 5

ANOVA Analysis author's own source

ANOVA ^b						
Model		Sum of Squares	df	Mean Square	F	Sig.
1	Regression	82.749	3	27.583	14.735	.000 ^a
	Residual	181.579	97	1.872		
	Total	264.328	100			
a. Predictors: (Constant), IS, ICP, CRM						
b. Dependent Variable: Performance				Table 13		

Table 6

Regression Analysis author's own source

Coefficients								
Model		Coefficients Unstandardized		Coefficients Standardized	t	Sig.	Collinearity Statistics	
		B	Std. Error	Beta			Tolerance	VIF
1	(Constant)	.253	.879		.287	.775		
	ICP	-.082	.259	-.037	-.319	.041	.527	1.897
	CRM	-.158	.321	-.067	-.491	.004	.383	2.613
	IS	0.526	.295	.623	5.180	.000	.489	2.044
a. Dependent Variable:				Performance			Table 14	

Conclusion

Nowadays all Firms are trying to boost their Market Competitiveness and increasing the performance of every aspect of their departments like finance supply chain marketing everything they are after useful SCM Tools. Supply chain management tools Affecting Inventory control Policy customer relationship Management also information sharing had more consistent in increasing with the proof with supply chain management using in the global line of a work community. As previous studies explore in different ways beyond Powerful matchup linking



SCM Tools and Organizational Performance. Herewith our studies, in the Textile industries are showing the same results. Although the test Sample might not act for a huge part based on population it was acceptable for conducting significant analysis of statistical tools. Herewith research, at the time of doing SPSS analysis with gained data we have decided for In this paper, we study the inventory control policies along with performance parameters in textiles industries in the limited Industrial geographical location of Pakistan. Hypothesized of inventory control Policy we check which policies are affecting the Performance of organization supply chain Management In Textiles Industries the aim was which factor are affecting the performance and textiles industries facing issues for delivering products to the end Customers. Textiles firms and their suppliers if they are not keeping stock on hand. Customers are trying to purchase the products and giving orders to them as long as the best time. The Main Solution is compulsory to use those methods in real Business. Also, business owners use sustainability of methods for their companies to take precautions to improve the performance of the organization. As for our Analysis, we found that there are many ways to control inventories that are suitable deciding that could be easily organized their Policies about inventories Management for increasing customer services. We found in SPSS analysis that inventory control policies are affecting significantly to the performance. The study aimed to measure the Effects of supply chain management tools on the Organizational Performance of Textiles industries in Pakistan. We observed for helping performance for that Impact gained results are showing that SCM tools in textiles Industries are changed from each other by Nature of used and Affecting Performance of SC of textiles Industries of Pakistan Significantly Affecting on the performance of Organizations. Further, we examined deeply from starting to an endpoint for variables SCM tools (Inventories control Policy Information sharing and Customer Relations along with their factors. We found that SCM tools are significantly affected the organization in textiles Industries Performance. Besides information sharing, information quality was the main important supply chain management tool for the organization in this study.



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